

# Preface

Today's global energy market places many demands on power generation technology including high thermal efficiency, low cost, rapid installation, reliability, environmental compliance, and operation flexibility.

The demand for clean, non-fossil-based electricity is growing; therefore, the world needs to develop new nuclear reactors with higher thermal efficiency in order to increase electricity generation and decrease the detrimental effects on the environment. The current fleet of nuclear power plants is classified as Generation III or less. However, these models are not as energy efficient as they should be because the operating temperatures are relatively low. Currently, groups of countries have initiated an international collaboration to develop the next generation of nuclear reactors called Generation IV. The ultimate goal of developing such reactors is to increase the thermal efficiency from what currently is in the range of 30–35 % to 45–50 %. This increase in thermal efficiency would result in a higher production of electricity compared to current pressurized water reactor (PWR) or boiling water reactor (BWR) technologies.

A number of technologies are being investigated for the next generation nuclear plant that will produce heated fluids at significantly higher temperatures than current generation power plants. The higher temperatures offer the opportunity to significantly improve the thermodynamic efficiency of the energy conversion cycle. One of the concepts currently under study is the molten salt reactor. The coolant from the molten salt reactor may be available at temperatures as high as 800–1000 °C. At these temperatures, an open Brayton cycle combined with Rankine bottoming cycle appears to have some strong advantages.

Combined-cycle thermal efficiency increases as gas turbine-specific power increases. The gas turbine firing temperature is the primary determinant of specific power.

Gas turbine engines, both in aircraft and industrial power generation, represent one of the most aggressive applications for structural materials. With ever growing demands for increasing performance and efficiency, all classes of materials are being pushed to higher temperature capabilities. These materials must also satisfy stringent durability and reliability criteria. As materials are developed to meet these

demanding requirements, the processing of these materials often becomes very complicated and expensive. As a result, the cost of materials and processes has become a much larger consideration in the design and application of high-performance materials. Both the aircraft engine and power generation industries are highly cost competitive, and market advantage today relies on reducing cost as well as increasing performance and efficiency.

Development of high-temperature/high-strength materials, corrosion-resistant coatings, and improved cooling technology has led to increases in gas turbine firing temperatures. This increase in firing temperature is the primary development that has led to increases in combined-cycle gas turbine (CCGT) thermal efficiencies. The improvements in combined-cycle thermal efficiencies and the commercial development of combined-cycle power plants have proceeded in parallel with advances in gas turbine technologies.

The Generation IV International Forum (GIF) Program has narrowed design options of the nuclear reactors to six concepts. These concepts are gas-cooled fast reactor (GFR), very high temperature reactor (VHTR), sodium-cooled fast reactor (SFR), lead-cooled fast reactor (LFR), molten salt reactor (MSR), and super critical water-cooled reactor (SCWR). These nuclear reactor concepts differ in their design in aspects such as the neutron spectrum, coolant, moderator, and operating temperature and pressure.

There are many different types of power reactors. What is common to them all is that they produce thermal energy that can be used for its own sake or converted into mechanical energy and ultimately, in the vast majority of cases, into electrical energy. Thermal-hydraulic issues related to both operating and advanced reactors are presented. Further, thermal-hydraulics research and development is continuing in both experimental and computational areas for operating reactors, reactors under construction or ready for near-term deployment, and advanced Generation-IV reactors. As the computing power increases, the fine-scale multi-physics computational models, coupled with the systems analysis code, are expected to provide answers to many challenging problems in both operating and advanced reactor designs.

Compact heat exchangers, filters, turbines, and other components in integrated next generation nuclear power plant combined-cycle system must withstand demanding conditions of high temperatures and pressure differentials. Under the highly sulfiding conditions of the high temperature, such as inlet hot steam or other related environmental effects, the performance of components degrades significantly with time unless expensive high alloy materials are used. Deposition of a suitable coating on a low-cost alloy may improve its resistance to such sulfidation attack and decrease capital and operating costs. A review of the literature indicates that the corrosion reaction is the competition between oxidation and sulfidation reactions. The Fe- and Ni-based high-temperature alloys are susceptible to sulfidation attack unless they are fortified with high levels of Cr, Al, and Si. To impart corrosion resistance, these elements need not be in the bulk of the alloy and need only be present at the surface layers.

Those that practice the art of Nuclear Engineering must have a physical and intuitive understanding of the mechanisms and balances of forces, which control the transport of heat and mass in all physical systems. This understanding starts at the molecular level, with intermolecular forces and the motion of molecules, and continues to the macroscopic level where gradients of velocity, temperature, and concentration drive the diffusion of momentum, heat, and mass, and the forces of pressure, inertia, and buoyancy balance to drive convection of fluids.

This text covers the fundamentals of thermodynamics required to understand electrical power generation systems. It then covers the application of these principles to nuclear reactor power systems. It is not a general thermodynamics text, but is a thermodynamics text aimed at explaining the fundamentals and applying them to the challenges facing actual nuclear power systems. It is written at an undergraduate level, but should also be useful to practicing engineers.

Chapters 3 and 4 were provided to me by Prof. Bill Garland of Department of Engineering Physics at McMaster University Ontario, Canada, and his permission was given to this author exclusively to use his lecture, class notes, and other related materials that he wrote during the time he was teaching at this university.

This book also concentrates on fundamentals of fluid dynamics and heat transfer; thermal and hydraulic analysis of nuclear reactors; two-phase flow and boiling; compressible flow; stress analysis; energy conversion methods.

It starts with the fundamental definitions of units and dimensions, then thermodynamic variables such as temperature, pressure, and specific volume. Then, approaches to start of thermal hydraulic analysis with the topics in that field from Chap. 2 through Appendix 16, where it finishes off with design of heat exchanger and shell and tube using different Verifications and Validations (V&V) in computational mechanics and their applications of the fundamentals to Brayton and Rankine cycles for power generation. Brayton cycle compressors, turbines, and recuperators are covered in general, along with the fundamentals of heat exchanger design. Rankine steam generators, turbines, condensers, and pumps are discussed. Reheaters and feed water heaters are also covered. Ultimate heat rejection by circulating water systems is also discussed. Appendix 17 covers the analysis of reactor accidents, which is independent of other chapters and can be assigned as a stand-alone reading chapter for students or can be independently taught.

The third part of this book covers current and projected reactor systems and how the thermodynamic principles are applied to their design, operation, and safety analyses.

Detailed appendices cover metric and English system units and conversions, detailed steam and gas tables, heat transfer properties, and nuclear reactor system descriptions.



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